

## HIGH FREQUENCY INDUCTION/HIGH FREQUENCY CURRENT RESISTANCE WELDING DIMENSIONAL RANGE

DIAMETER		WALL THICKNESS																								WALL THICKNESS															
mm	in	1.900	2.000	2.200	2.250	2.650	3.000	3.175	3.200	3.250	3.750	4.000	4.370	4.550	4.770	4.850	5.100	5.156	5.540	6.000	6.350	7.010	7.137	7.620	7.925	8.180	8.738	8.560	9.525	9.930	10.312	10.720	11.125	11.913	12.320	12.700	13.056				
9.525	0.38																																								
12.7	0.5																																								
19.05	0.75																																								
25.4	1																																								
31.75	1.25																																								
38.1	1.5																																								
50.8	2																																								
63.5	2.5																																								
76.2	3																																								
88.9	3.5																																								
101.6	4																																								
114.3	4.5																																								
124	4.88																																								
140.0	5.51																																								
146.0	5.75																																								
141.3	5.56																																								
168.3	6.63																																								
177.8	7																																								
219.1	8.63																																								
244.5	9.63																																								
273.1	10.75																																								
323.9	12.75																																								
339.7	13.38																																								
355.6	14																																								
406.4	16																																								
457.2	18																																								
473.1	18.63																																								
508.0	20																																								
558.8	22																																								
609.6	24																																								
	in	0.074	0.078	0.086	0.088	0.104	0.118	0.125	0.126	0.147	0.157	0.172	0.180	0.187	0.190	0.200	0.203	0.218	0.236	0.250	0.276	0.280	0.300	0.312	0.322	0.344	0.337	0.375	0.390	0.406	0.422	0.438	0.470	0.485	0.500	0.514					